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Solid-phase synthesis of the glycopeptide of human glycophorin AM bearing the consecutive sialyl-T antigen

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Abstract

Fmoc solid-phase synthesis of the *N*-terminal glycopentapeptide of human glycophorin AM, bearing the consecutive sialyl-T antigen, was accomplished using glycosylated amino acid building blocks on a weakly acid-labile resin with high efficiency. The benzylated glycopeptide was treated with TMSOTf-thioanisole in TFA and then with aq NaHCO₃ to afford the deprotected glycopeptide in good yield. © 2000 Elsevier Science Ltd. All rights reserved.

Keywords: Glycophorin A; Solid-phase synthesis; Sialic acid

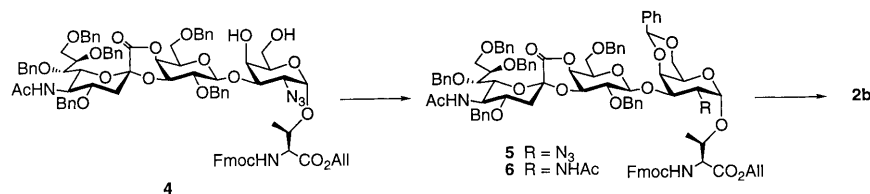
1. Introduction

Solid-phase methodology has been utilized extensively to synthesize a variety of compounds because it allows easy separation of the product from the reaction media by simple filtration and accordingly brings about a considerable reduction in total time of synthesis. Development of automation techniques and the ready availability of functionalized resins have greatly facilitated solid-phase synthesis [1]. We have long been interested in the synthesis of glycopeptides that would be useful tools to study the biological roles of protein-bound oligosaccharides. In these studies we have employed the benzyl group as a persis-

tent protecting group for carbohydrate moieties and have performed Fmoc peptide chemistry [2]. In order to encourage this strategy toward the larger glycopeptides or full-length glycoproteins, block coupling of segmentary glycopeptides, in which the suitably protected glycopeptide segments would be required as the *N*- and *C*-components, is indispensable. Recently, we have reported the solid-phase synthesis of a trimeric disaccharide-bound glycopeptide by combination of stepwise coupling and small-segment coupling methods using a newly designed silyl linker [3]. In the key steps of the synthesis, two equivalents of disaccharide-linked amino acids **3a** and **3b** were used as the building blocks through activation with HBTU [*O*-(benzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate], HOBt (1-hydroxybenzotriazole), and DIEA (*N,N*-diisopropylethylamine). Eventually, the glycoheptapeptide in a

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Scheme 1.

protected form was released from the resin by fluoridolysis in fairly good overall yield. On the other hand, the glycosylated amino acid units such as **3a** and **3b** are prepared by a lengthy process, and the unconsumed glycoamino acids recovered from coupling reactions cannot be reused out of concern for the possibility of racemization. Therefore, it is preferable to save the amount of valuable glycoamino acid used in each coupling reaction.

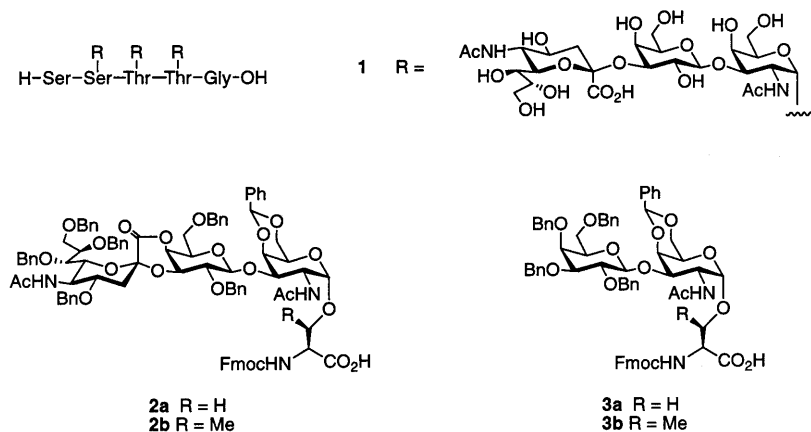
In this context, we have embarked on studies to screen coupling reagents and resins that are both compatible with the use of lesser amounts (1.5 equivalents) of glycoamino acid units.

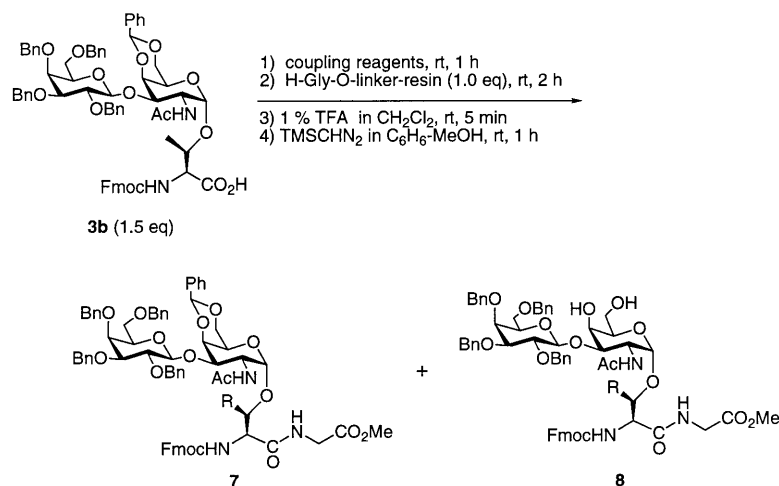
In this paper we report the solid-phase synthesis of an *N*-terminal fragment of human glycophorin AM, bearing the consecutive sialyl-T antigen [α -D-Neu5Ac-(2 \rightarrow 3)- β -D-Gal-(1 \rightarrow 3)- α -D-GalNAc] (**13**) performed under screened conditions. Its deprotection to compound **1** is also described.

2. Results and discussion

The necessary trisaccharide-linked amino acids were prepared as reported in the previous papers [2e,f]. The protected glycosyl serine **2a** was synthesized via stereocontrolled glycosylations with GalpN₃, Galp, Ser and Neu5Ac synthons, while the threonine congener **2b** was obtained from diol **4** [4] via **5** and **6** in a similar manner (Scheme 1). A synthesis of the acylated trisaccharide linked-threonine building block has been reported recently [5].

Prior to synthesis of the target sialoglycopeptide **13**, the efficiency of the solid-phase coupling was studied. Disaccharide-linked threonine **3b** was reacted with glycine-loaded 2-chlorotrityl resin or glycine-loaded HMPB-BHA[4-(4-hydroxymethyl-3-methoxyphenoxy)-butyric acid-benzhydrylamine] resin using several activating reagents. Both of these resins are weakly acid labile, and the protected glycopeptides can be released with 1% TFA in dichloromethane. The glycothreonine **3b** was





Scheme 2.

Table 1

Coupling reaction of glycosylated threonine **3b** and glycine-preloaded resin

Entry	Linker	Coupling reagents (eq. to CO ₂ H)	Solvent	HPLC yield, %		
				7	8	Total
1	2-chlorotrityl	DCC–HOBt (1.5:1.5)	DMF	24	27	51
2	2-chlorotrityl	HBTU–HOBt–DIEA (1.5:1.5:3.0)	DMF	31	13	44
3	2-chlorotrityl	HATU–HOAt–DIEA (1.5:1.5:3.0)	DMF	38	14	52
4	HMPB–BHA	HBTU–HOBt–DIEA (1.5:1.5:3.0)	DMF	47	30	77
5	HMPB–BHA	HATU–HOAt–DIEA (1.5:1.5:3.0)	DMF	65	25	90
6	HMPB–BHA	HATU–HOAt–DIEA (1.0:1.0:2.0)	DMF	37	17	54
7	HMPB–BHA	TFFH–HOAt–DIEA (1.5:1.5:3.0)	DMF	51	21	72
8	HMPB–BHA	PyBroP–DIEA (1.5:1.5)	DMF	22	18	40
9	HMPB–BHA	HATU–HOAt–DIEA (1.5:1.5:3.0)	NMP	69	20	89

activated with coupling reagents at room temperature for 1 h before mixing with the resin. The coupling reaction was performed under stirring by a vortex tube mixer at room temperature for 2 h. The yields were determined from the HPLC of the methyl esters derived from the acidolysis products **7** and **8**. A part of the product was debenzylidenated during the cleavage step. The yields were calculated by comparison with standard solutions of **7** and **8** (Scheme 2), and results of the coupling reactions are summarized in Table 1.

Entries 1 and 2 show the reactions on the 2-chlorotrityl resin with the most commonly used DCC–HOBt and HBTU–HOBt–DIEA in DMF. The coupling yields were only moderate in both cases. HATU [*O*-(7-azabenzotriazole-1-yl)-1,1,3,3-tetramethyluronium hexafluorophosphate]–HOAt (1-hydroxy-7-aza-

benzotriazole)–DIEA [6] also gave a similar result (entry 3). On the other hand, pronounced yield enhancement was observed when HMPB–BHA resin was employed (entries 4 and 5). Use of a smaller equivalent of the coupling reagents diminished the yield as anticipated (entry 6). Two other coupling reagents, TFFH (tetramethylfluoroformamidium hexafluorophosphate) [7] and PyBroP (bromotris(pyrrolidino)phosphonium hexafluorophosphate) [8] were also examined, but no significant improvement was observed (entries 8 and 9). The use of NMP (*N*-methylpyrrolidone) as the solvent in place of DMF gave a comparable result.

Based on these results, the solid-phase synthesis of *N*-terminal glycopentapeptide of glycophorin AM **13** was executed on a HMPB–BHA resin using 1.5 equivalents of HATU–HOAt–DIEA in NMP.



N - (9 - Fluorenylmethoxycarbonyl) - O - [(5-acetamido-4,7,8,9-tetra-O-benzyl-3,5-dideoxy-

D-glycero- α -D-galacto-2-nonulopyranosylonic acid)-(2 \rightarrow 3)-(2,6-di-O-benzyl- β -D-galactopyranosyl)-(1 \rightarrow 3)-2-acetamido-4,6-O-benzylidene-2-deoxy- α -D-galactopyranosyl-(1c \rightarrow 4b)-lactone]-L-threonine allyl ester (**6**).—To a solution of **5** (907 mg, 0.56 mmol) in THF (15 mL), was added portionwise AcOH (1.5 mL, 26 mmol) and Zn powder (3.66 g, 56 mmol). The mixture was stirred at rt for 30 min, and Ac₂O (3.0 mL, 32 mmol) was added. The resulting mixture was stirred at rt for 30 min and then filtered through Celite. The Celite was washed with EtOAc. The filtrate and washings were combined and washed with water, satd NaHCO₃ and brine, dried over Na₂SO₄ and concentrated. The residue was chromatographed on a silica gel column with 2:1 toluene–EtOAc to afford **6** (802 mg, 88%). *R*_f 0.19 (1:1 toluene–EtOAc); [α]_D + 81.3° (*c* 1.0); ¹H NMR (400 MHz, CDCl₃, Me₄Si): 7.76 (d, 2 H, *J* 7.6 Hz, Ar), 7.62 (d, 2 H, *J* 7.3 Hz, Ar), 7.56 (dd, 2 H, *J* 7.9, 1.5 Hz, Ar), 7.14–7.51 (m, 37 H, Ar), 5.85 (m, 1 H, All), 5.61 (d, 1 H, *J*

9.0 Hz, NH), 5.53 (d, 1 H, J 9.5 Hz, NH), 5.46 [s, 1 H, PhCH(O)₂], 5.27–5.35 (m, 2 H, All), 5.16 (d, 1 H, J 3.5 Hz, H-4b), 4.98 (brs, 1 H, H-1a), 2.11 (dd, 1 H, J 13.3, 4.5 Hz, H-3c eq), 1.85 (s, 3 H, Ac), 1.71 (s, 3 H, Ac), 1.27 (d, 3 H, J 6.1 Hz, Thr-CH₃); Anal. Calcd for C₉₆H₁₀₁N₃O₂₂·0.5H₂O: C, 69.55; H, 6.20; N, 2.53. Found: C, 69.32; H, 6.13; N, 2.45.

N - (9 - Fluorenylmethoxycarbonyl) - O - [(5 - acetamido - 4,7,8,9 - tetra - O - benzyl - 3,5 - dideoxy - D - glycerio - α - D - galacto - 2 - nonulopyranosylonic acid) - (2 \rightarrow 3) - (2,6 - di - O - benzyl - β - D - galactopyranosyl) - (1 \rightarrow 3) - 2 - acetamido - 4,6 - O - benzyldiene - 2 - deoxy - α - D - galactopyranosyl - (1c \rightarrow 4b) - lactone] - L - threonine (2b**).—A mixture of **6** (1.33 g, 0.8 mmol), Pd(PPh₃)₄ (90 mg, 78 μ mol), and dimedone (1.13 g, 8 mmol) in dry THF (80 mL) was stirred under Ar at rt for 3 h and then concentrated in vacuo. The residue was chromatographed on a silica gel column over a gradient of 20:1, 10:1 CHCl₃–EtOH, 10:1:0.5 CHCl₃–EtOH–AcOH, and then on a C₁₈ reversed-phase column with 95% aq CH₃CN containing 0.1% AcOH to afford **2b** (1.10 g, 85%). R_f 0.20 (93.5:6:0.5 CHCl₃–MeOH–AcOH); [α]_D + 87.5° (c 1.0); ¹H NMR (500 MHz, CDCl₃, Me₄Si): 7.74 (d, 2 H, J 7.4 Hz, Ar), 7.61 (d, 2 H, J 7.4 Hz, Ar), 7.53 (d, 4 H, J 7.2 Hz, Ar), 7.11–7.38 (m, 35 H, Ar), 6.09 (brs, 1 H, NH), 5.66 (brs, 1 H, NH), 5.41 [s, 1 H, PhCH(O)₂], 5.13 (s, 1 H, H-4b), 5.08 (d, 1 H, J 3.1 Hz, H-1a), 2.09 (brd, 1 H, J 13.0 Hz, H-3c eq), 1.91 (s, 3 H, Ac), 1.72 (s, 3 H, Ac), 1.64 (t, 1 H, J 13.0 Hz, H-3c ax), 1.17 (d, 3 H, J 5.7 Hz, Thr-CH₃); Anal. Calcd for C₉₃H₉₇N₃O₂₂: C, 69.43; H, 6.08; N, 2.61. Found: C, 69.14; H, 6.07; N, 2.59.**

Gly-preloaded HMPB–BHA resin.—Commercial Fmoc-Gly-preloaded HMPB–BHA resin (0.69 mmol/g, 362 mg, 0.25 mmol) was treated with 20% piperidine–NMP using the standard synthesizer program of deprotection. A cycle of the program involved a deprotection for 21 min, and three cycles of the deprotection step were repeated to give the Fmoc-deprotected Gly-preloaded HMPB–BHA resin (307 mg, quant). Efficiency of the deprotection was monitored by the conductivity of the dibenzofulvene-piperidine adduct.

Solid-phase coupling of **3b and Gly-preloaded resin**

DCC–HOBt coupling (entry 1). To a solution

of **3b** (16.9 mg, 14.6 μ mol) in DMF (100 μ L) were added 1.0 M DCC in NMP (22 μ L, 22 μ mol), 1.0 M HOBt in NMP (22 μ L, 22 μ mol) at rt. The mixture was stirred at rt for 1 h. The resultant mixture was added to the Gly-preloaded 2-chlorotriaryl resin (0.54 mmol/g, 18.0 mg, 9.7 μ mol) that was pre-swelled in DMF (100 μ L). The mixture was mixed using a vortexing test tube mixer for 2 h at rt. The resin was collected by filtration, washed with DMF and dry CH₂Cl₂, and dried in vacuo. The resin (21.4 mg) was suspended in 1% TFA in CH₂Cl₂ (1 mL) and mixed with a vortex mixer at rt for 5 min. The reaction mixture was filtered and the resin was twice washed with CH₂Cl₂. The filtrate and washings were combined and concentrated with toluene. The residue was dissolved to 7:3 C₆H₆–MeOH (1 mL) and treated with 2 M TMSCHN₂ in hexane (50 μ L, 100 μ mol) to afford methyl esters **7** and **8**. The yields were calcd on the basis of the integrated values of HPLC peaks by comparison with the standard solution. The results are summarized in Table 1.

HBTU–HOBt–DIEA coupling (entries 2 and 4). To a solution of **3b** (17.5 mg, 15 μ mol) in DMF (100 μ L), were added 0.5 M HBTU–DMF (44 μ L, 22 μ mol), 0.5 M HOBt–DMF (44 μ L, 22 μ mol) and 2.0 M DIEA–DMF (22 μ L, 44 μ mol) at rt. The mixture was stirred at rt for 1 h. The resultant mixture was added to the Gly-preloaded 2-chlorotriaryl resin (0.54 mmol/g, 19.0 mg, 10 μ mol) [or Gly-preloaded HMPB–BHA resin (0.81 mmol/g, 12.3 mg, 10 μ mol)] that was pre-swelled in DMF (100 μ L). The mixture was mixed using a vortexing test tube mixer for 2 h at rt. The resin was collected by filtration, washed with DMF and dry CH₂Cl₂, and dried in vacuo. Dipeptides **7** and **8** were obtained by the acidic cleavage from the resin and esterification in a similar manner described in Section 3.6.1 and the yields were calcd by HPLC.

Other couplings (entries 3, and 5–9). Disaccharide threonine **3b** (17.5 mg, 15 μ mol) was activated with 0.5 M HATU–0.5 M HOAt–2.0 M DIEA (or 0.5 M TFFH–0.5 M HOAt–2.0 M DIEA or 0.5 M PyBroP–2.0 M DIEA) and reacted with glycine preloaded resin in DMF (or NMP) in a manner similar to that described above for Sections 3.6.1 and 3.6.2.

N - (Benzyloxycarbonyl) - O - benzyl - L - seryl - O - [(5 - acetamido - 4,7,8,9 - tetra - O - benzyl - 3,5 - dideoxy - D - glycerio - α - D - galacto - 2 - nonulopyranosyl -

onic acid)-(2→3)-(2,6-di-O-benzyl-β-D-galactopyranosyl) - (1→3) - 2 - acetamido - 4,6 - O-benzylidene-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-seryl-O-[(5-acetamido-4,7,8,9-tetra-O-benzyl-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(2,6-di-O-benzyl-β-D-galactopyranosyl)-(1→3)-2-acetamido-4,6-O-benzylidene-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-threonyl-O-[(5-acetamido-4,7,8,9-tetra-O-benzyl-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(2,6-di-O-benzyl-β-D-galactopyranosyl)-(1→3)-2-acetamido-4,6-O-benzylidene-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-threonyl-L-glycine (**13**). —To a solution of **2b** (48 mg, 30 μmol) in NMP (200 μL), were added 0.5 M HATU–NMP (88 μL, 44 μmol), 0.5 M HOAt–NMP (88 μL, 44 μmol) and 2.0 M DIEA–NMP (44 μL, 88 μmol) at rt. The mixture was stirred at rt for 1 h. The resultant mixture was added to the Gly-preloaded HMPB–BHA resin (25 mg, 20 μmol) that had previously been swelled in NMP (200 μL). The mixture was agitated using a vortexing test tube mixer for 2 h at rt. The resin was collected by filtration, washed with NMP and dry CH₂Cl₂, and dried in vacuo to afford **9** (67 mg). A portion of **9** (4 mg) was used for the ninhydrin test to monitor the coupling efficiency (96.1% coupling yield). The rest of the resin **9** was suspended in NMP (200 μL) and treated with Ac₂O capping solution (0.5 M Ac₂O–0.125 M DIEA–0.015 M HOBt in NMP) (1 mL) at rt for 1 h using vortexing test tube mixer to cap the unreacted amino group. The resin was rinsed three times with NMP and then twice treated with 20% piperidine in NMP (1 mL) at rt for 0.5 h. After filtration and washing with NMP and dry CH₂Cl₂, the resin was swelled in NMP (200 μL) again and reacted with activated ester of **2b**, prepared from a solution of **2b** (48 mg, 30 μmol) in NMP (200 μL) and 0.5 M HATU–NMP (88 μL, 44 μmol), 0.5 M HOAt–NMP (88 μL, 44 μmol) and 2.0 M DIEA–NMP (44 μL, 88 μmol) at rt for 1 h as described above. The mixture was vortex mixed for 2 h at rt, filtered, washed with NMP and dry CH₂Cl₂, and dried in vacuo to give tripeptide resin **10** (84 mg, coupling yield by ninhydrin test 99.2%). The resin **10** (80 mg) was then capped with Ac₂O capping solution and N-deprotected with 20%

piperidine to react with **2a**. The glycosylated serine **2a** (48 mg, 30 μmol) was activated with HATU–HOAt–DIEA in NMP at rt for 1 h and added to the N-deprotected tripeptide resin. The coupling procedure of **2a** was the same as **2b**, but the coupling yield was 92.0%. So the crude tetrapeptide **11** (86 mg) was treated with **2a** and HATU–HOAt–DIEA again to complete the coupling. After the second coupling, the yield by ninhydrin test was improved to 99.7%. The tetrapeptide **11** (91 mg) thus obtained was then coupled with *O*-benzyl-*N*-benzyloxycarbonyl-L-serine (28 mg, 85 μmol) using 0.5 M HATU–NMP (160 μL, 80 μmol), 0.5 M HOAt–NMP (160 μL, 80 μmol) and 2.0 M DIEA–NMP (80 μL, 160 μmol) to furnish the pentapeptide resin **12** (88 mg, 99.8% coupling yield).

A portion of the resin **12** (21 mg) was suspended in 1% TFA and 1% benzaldehyde in CH₂Cl₂ (1 mL) and mixed with vortexing tube mixer at rt for 5 min. The reaction mixture was filtered and the resin was washed with CH₂Cl₂ twice. The filtrate and washings were combined and concentrated with toluene. The residue was purified by a gel-permeation column (Biobeads S-X1, 15 mm i.d. × 500 mm, 1:1 toluene–EtOAc) to give glycosylpentapeptide **13** (18 mg, 81% from Fmoc-Gly-preloaded resin); *R*_f 0.52 (18:2:1 CHCl₃–MeOH–AcOH); [α]_D + 83.3° (*c* 0.5); ¹H NMR (500 MHz, 20% MeOH–CDCl₃, Me₄Si): δ 5.39 [s, 3 H, PhCH(O)₂], 5.16 (d, 1 H, *J* 3.6 Hz, H-4b), 5.04 (d, 1 H, *J* 3.0 Hz, H-1a), 1.93–2.08 (m, 3 H, H-3c eq), 1.55–1.66 (m, 3 H, H-3c ax), 1.22 (bs, 6 H, Thr-CH₃), MALDI-TOF MS (norharmane): *m/z* Calcd for C₂₅₃H₂₇₅N₁₁O₆₃ 4477.9. Found 4505.3 [M+Na]⁺.

L-Seryl-O-[(5-acetamido-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β-D-galactopyranosyl)-(1→3)-2-acetamido-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-seryl-O-[(5-acetamido-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β-D-galactopyranosyl)-(1→3)-2-acetamido-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-threonyl-O-[(5-acetamido-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β-D-galactopyranosyl)-(1→3)-2-acetamido-2-deoxy-α-D-galactopyranosyl-(1c→4b)-lactone]-L-threonyl-L-glycine (**14**) and L-seryl-O-[(5-acetamido-3,5-dideoxy-D-glycero-α-D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β-D-

galactopyranosyl)-(1→3)-2-acetamido-2-deoxy- α -D-galactopyranosyl]-L-seryl-O-[(5-acetamido-3,5-dideoxy-D-glycero- α -D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β -D-galactopyranosyl)-(1→3)-2-acetamido-2-deoxy- α -D-galactopyranosyl]-L-threonyl-O-[(5-acetamido-3,5-dideoxy-D-glycero- α -D-galacto-2-nonulopyranosylonic acid)-(2→3)-(β -D-galactopyranosyl)-(1→3)-2-acetamido-2-deoxy- α -D-galactopyranosyl]-L-threonyl-L-glycine (**1**).

—The protected glycopeptide **13** (8.9 mg, 2.0 μ mol) was stirred with 1 M TMSOTf–thioanisole in TFA (200 μ L, 200 μ mol) [9] at rt for 3 h. The mixture was added dropwise to dry cold ether (6 mL) to precipitate glycopeptide, and the ethereal layer was pipetted out after centrifugation. The precipitate was chromatographed on a gel-permeation column (Sephadex LH-20) with 10% aq CH₃CN to give two major fractions. The first fraction (1.3 mg) consisted of the glycopeptide which kept lactonic structure, **14** and carboxylic acid **1** (**14**:**1** = 3:1). The second (2.9 mg) was lactone **14** (total 89%). **14**: *R*_f 0.49 (2:2:2:1 *n*-BuOH–MeOH–water–AcOH); [α]_D +43.5° (*c* 0.17); ¹H NMR [400 MHz, D₂O, *t*-BuOH (1.24)]: δ 5.28 (d, 3 H, *J* 3.9 Hz, H-4: Gal), 5.02 (d, 1 H, *J* 2.0 Hz, H-1: GalNAc), 4.92 (d, 1 H, *J* 3.4 Hz, H-1: GalNAc), 2.58 (dd, 3 H, *J* 13.0, 5.0 Hz, H-3 eq: NeuAc), 2.02, 2.00, 1.98, 1.96 (4 s, 18 H, NAc), 1.79 (t, 3 H, *J* 13.0 Hz, H-3 ax: NeuAc), 1.31 (d, 3 H, *J* 6.3 Hz, Thr-CH₃), 1.26 (d, 3 H, *J* 6.3 Hz, Thr-CH₃). MALDI-TOF MS (DHBA): *m/z* Calcd for C₉₁H₁₄₃N₁₁O₆₁ 2367.2. Found 2390.5 [M+Na]⁺.

The mixture of **14** and **1** (1.3 mg) was dissolved in 0.2 M NaHCO₃–D₂O (0.75 mL), and the solution (pH ~ 8.5) was left at rt for 2 days, the progress of lactone hydrolysis being monitored by ¹H NMR spectroscopy. The mixture was chromatographed on a gel-permeation column (Sephadex LH-20) with 10% aq CH₃CN to give **1** (1.4 mg, quant). HPLC analysis on a C₁₈ column with a gradient elution of aq CH₃CN [A: 0.1% aq TFA, B: 80% aq CH₃CN–0.1% TFA, A/B = 100/0 (0–3 min)–0/100 (3–40 min)] showed the product **1** of more than 94% purity. ¹H NMR [500 MHz, D₂O, *t*-BuOH (1.24)]: δ 5.01 (d, 1 H, *J* 3.6 Hz, H-1: GalNAc), 4.98 (d, 1 H, *J* 3.6 Hz, H-1: GalNAc), 4.89 (d, 1 H, *J* 3.6 Hz, H-1: GalNAc), 4.51–4.54 (m, 3 H, H-1: Gal), 2.75 (dd, 3 H, *J* 12.3, 4.5 Hz, H-3

eq: NeuAc), 2.02, 2.01, 2.00, 1.97 (4 s, 18 H, NAc), 1.79 (t, 3 H, *J* 12.3 Hz, H-3 ax: NeuAc), 1.36 (d, 3 H, *J* 5.3 Hz, Thr-CH₃), 1.25 (d, 3 H, *J* 5.9 Hz, Thr-CH₃). MALDI-TOF MS (DHBA): *m/z* Calcd for C₉₁H₁₄₉N₁₁O₆₄ 2421.2. Found 2446.0 [M+Na]⁺, 2466.7 [M–H+2Na]⁺, 2486.9 [M–H+Na+K]⁺, 2510.6 [M–2H+2Na+K]⁺, 2532.5 [M–3H+3Na+K]⁺, 2549.2 [M–3H+2Na+2K]⁺.

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